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Tables should be included in the text, where appropriate. A descriptive title should be given above the table in 10 pt. Calibri. Units should be given in square brackets. An example is given below (Table 1).

Table 1: Results of test

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| **Specimen** | **Length [m]** | **Width [m]** | **Height [m]** | **Weight [kg]** |
| 1a | 1 | 1 | 1 | 1 |
| 2 | 2 | 2 | 2 | 2 |
| 3b | 3 | 3 | 3 | 3 |

*aComment a, bComment b*

Figures should be referred to in text as Fig. 1, or as (Fig. 1) and should be presented as part of the text. A descriptive title should be given bellow the figure in Calibri 10 pt.



Figure 1: Image of blended particles at fluorescent light source

# References

Please cite only the most important references (in Calibri 10 pt). Do not abbreviate journal titles. Cite references in the text using the author’s last name and date of publication as follows (Murphy 1990, Jones and Smith 1989, Davis *et al*. 1999). Please do not use programmes such as End-Point.

*Example:*

Buschbeck L., Kehr E., Jensen U. 1961a. Untersuchungen über die Eignung verschiedener Holzarten und Sortimente zur Herstellung von Spanplatten – 1. Mitteilung: Rotbuche und Kiefer. Holztechnologie, 2, 2: 99–110

Kollmann F., Kuenzi W. E., Stamm J. A. 1975. Principles of Wood Science and Technology – Volume II: Wood Based Materials. Berlin, Heidelberg, New York, Tokyo, Springer–Verlag: 312–550

Xu W., Suchsland O. 1998. Variability of particleboard properties from single– and mixed–species processes. Forest Products Journal, 48, 9: 68–74

# Acknowledgments: